

Fitting Instructions #1370AIS

Toyota Corolla

Control Arm Lower Rear Bushing



- Before removing the front lower control arm rear bushes from the vehicle; wheel alignment settings need to be taken;
- Remove the front lower control arm rear bushes from the vehicle. The bushes can be removed from the pin by removing the nut on the rear of the control arm and sliding the bush and the crush tube;
- Press the new crush tube (supplied in the kit) into the bush. Ensure that the bore of the bush is well lubricated with grease before the tube is pressed in;
- Ensure that the OE washer is left on the control arm;
- The bushes can then be fitted to the control arm. . The bushes are to be slid over the pin on the control arm after the washer. Ensure that the bush is located so that the face stamped FRONT is pointing towards the front of the vehicle. The nut is to be replaced and tensioned to the manufacturer's specification;
- Refit the front lower control arm rear bush bracket to the vehicle and tension all the bolts to the manufacturer's specifications;
- After the bushes have been fitted, wheel align the vehicle and check the new settings.